

Fax : 91-0522-2452581& 2465716
Telephone : 2465716 & 2492225
e-mail : dsetmrds@gmail.com



भारत सरकार - रेल मंत्रालय
अनुसंधान अभिकल्प और मानक संगठन
लखनऊ - 226011
Government of India - Ministry of Railways
Research, Designs & Standards
Organization, Lucknow - 226011

No. EL/3.2.172

Date :29.01.2013

Chief Electrical Engineer,

1. Central Railway, Mumbai CST 400001
2. Eastern Railway, Fairlie Place, Kolkata 700 001
3. East Central Railway, Hajipur, Bihar-844 101
4. East Coastal Railway, Chandrashekharapur, Bhubaneswar 751 016.(Orissa)
5. Northern Railway, Baroda House, New Delhi 110 001
6. North Central Railway, Subedarganj, Allahabad-211001
7. Southern Railway, ParkTown, Chennai 600 003
8. South Central Railway, Rail Neelayam, Secunderabad 500 371
9. South Eastern Railway, Garden Reach, Kolkata 700 043
10. South East Central Railway, Bilaspur-495004 (Chhatisgarh)
11. Western Railway, Churchgate, Mumbai 400 020
12. West Central Railway, Jabalpur (MP) 482 001
13. Chittaranjan Locomotives Works, Chittaranjan(WB)-731313

Ammendment-1

**Sub :Amendment to Modification Sheet no RDSO/2012/ELRS/MS/0414 (Rev-0) for
TM HS-15250A**

Ref.: CLW letter no CLW/TM/7439 dated 22.01.2013

With reference to the above, the proposal submitted by CLW for change in table B 9.1 for changing dimensions in drawing no 10Q.750.258 Alt-M for Bearing bracket (PE) in place of inner bearing cover drawing no 10Q.750.245 Alt-6 in line with CE side has been examined and found reasonable. The maximum and minimum interference also remains unchanged.

In view of the above, table B 9.1 is being modified as below


Existing Table: B 9.1

Table B 9.1: Inner Bearing Cover(10Q750-258 Alt -6 fig-2) and Bearing Bracket PE(10Q750-245 Alt-M)				E=A-C	F=A-D	G=B-C	H=B-D
Inner Dia of Bearing Bracket for Inner Bearing Cover		Outer Dia of Inner Bearing Cover					
A =Min.	B =Max.	C =Max.	D= Min.	Interference / Clearance; all negative values are interferences and positive are clearances.			
284.973	285.005	285.015	285.036	-0.042	-0.063	-0.010	-0.031

Modified Table: B 9.1

Table B 9.1: Inner Bearing Cover(10Q750-258 Alt -6 fig-2) and Bearing Bracket PE(10Q750-245 Alt-M)							
Inner Dia of Bearing Bracket for Inner Bearing Cover		Outer Dia of Inner Bearing Cover		E=A-C	F=A-D	G=B-C	H=B-D
A =Min.	B =Max.	C =Max.	D= Min.	Interference / Clearance; all negative values are interferences and positive are clearances.			
284.973	284.994	285.004	285.036	-0.031	-0.063	-0.010	-0.042

It is requested to advise all concerned that Modification sheet no RDSO/2012/ELRS/MS/0414 (Rev-0) should be read in conjunction with this amendment


(Ganesh)
for Director General/Electrical

Copy:-

Executive Director Bharat Heavy Electricals Limited,
Piplani Bhopal. 462 022.